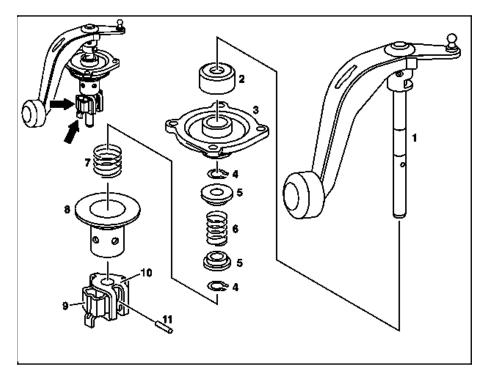
AR26.60-S-6510A Disassembling, assembling shift shaft ENGINE 111.948 /978, 601.942 /970 in MODEL 638 except CODE (G40) Automatic transmission

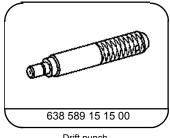
Gear selector shaft (with gear 1

- selector lever)
- 2 Dust guard
- 3 Cover
- Safety ring 4
- 5 Guide rail
- 6 Spring
- 7 Spring
- 8 Guide sleeve
- 9 Shift finger
- 10 Shift lock
- 11 Elastic pin



S26.60-3011-06

XX	Removing		
1	Remove the gear selector group		AR26.60-S-6500A
× ×	Disassembling, assembling		
2	Knock out the elastic pin (11)	Install: Replace the elastic pin	
3	Take out the shift finger (9), the shift lock (10), the guide sleeve (8) and the spring (7).	i Install: The back (arrow) of the shift finger (9) and the longest lug (arrow) of the shift lock (10) must point towards the counterweight of the shift lever	
4	Remove the safety ring (4)	() During removal and installation, pay attention not to overtighten the safety ring (4)	
5	Take out the guide washers (5) and the spring (6)		
6	Remove the safety ring (4) and take out the cover (3)	During removal and installation, pay attention not to overtighten the safety ring (4)	
7	Remove the radial retainer of the cover (3)	Install: Replace the radial retainer	AR26.60-S-6520A
8	Remove the upper bearing of the gear selector group		AR26.60-S-6510-01A
		S Impact drift	*638589151500
9	Install in reverse order		



Drift punch